

Work Order ID 75793

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75793

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Item ID: D212-580-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cargo Mirror Assembly, 8 inch Round

Stop ***NS2***

Start Date: 31/10/2011 Start Qty: 400 *400* ***4***

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 400 ***4***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 11/10/31 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2161	B2
IIN-D212-580-1	A

100

0.00

100

DOCUMENT CONTROL *MLJ*

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

Sizalor

MLJ 11-12-23

(4)

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

11/10/2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D212-580-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 31/10/2011 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

170 QC4- 100% Inspect kits for completeness 0.00

170

QC

Memo

0.00

Quality Control

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP 0212--580-041 Location: 47 PPP Rev: A

190

0.00

190

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

(Handwritten signature)

12/1/10 [Signature]

12/1/10 [Signature]
ME 12-01-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75793

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Parent Item: D212-580-041

D212-580-041

Parent Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:H Removed D2013-3/-4 06-03-22 JLM
 IPP REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED
 BY:DD
 10.11.22 AS PER ECN10-642 DD VERF:JLM

IPP rev:J

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3439-101 *D3439-101* Mirror Assembly 8"		Manufactured	No			100	Each	2.0000	2	8		7/28/11	21/11/11
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST228				2					
				73801				2					
D2161-212 *D2161-212* Mirror Bracket, 212		Manufactured	No			100	Each	0.0000	1	4			
MS20426AD3-4 *MS20426AD3-4* RIVET		Purchased	No			100	Each	4,810.000	8	32			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST316				4810					
				104374				1100					
				110398				3710					
D4164-041 *D4164-041* Nut Plate Adapter Assembly		Manufactured	No			100	Each	8.0000	4	16			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST135				8					
				69475				8					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Work Order ID: 75793

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Parent Item: D212-580-041

D212-580-041

Parent Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 31/10/2011

Required Date: 14/11/2011

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-08

Purchased

No

100

Each

1,951.000

4

16

MS27039-1-08

Screw

**

11/12/238 (4)

Location

Loc Qty

Loc Code

ST291

1951

117423

155

118378

296

118910

500

119075

500

119109

500

16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: **A**
Date: 10.07.20